

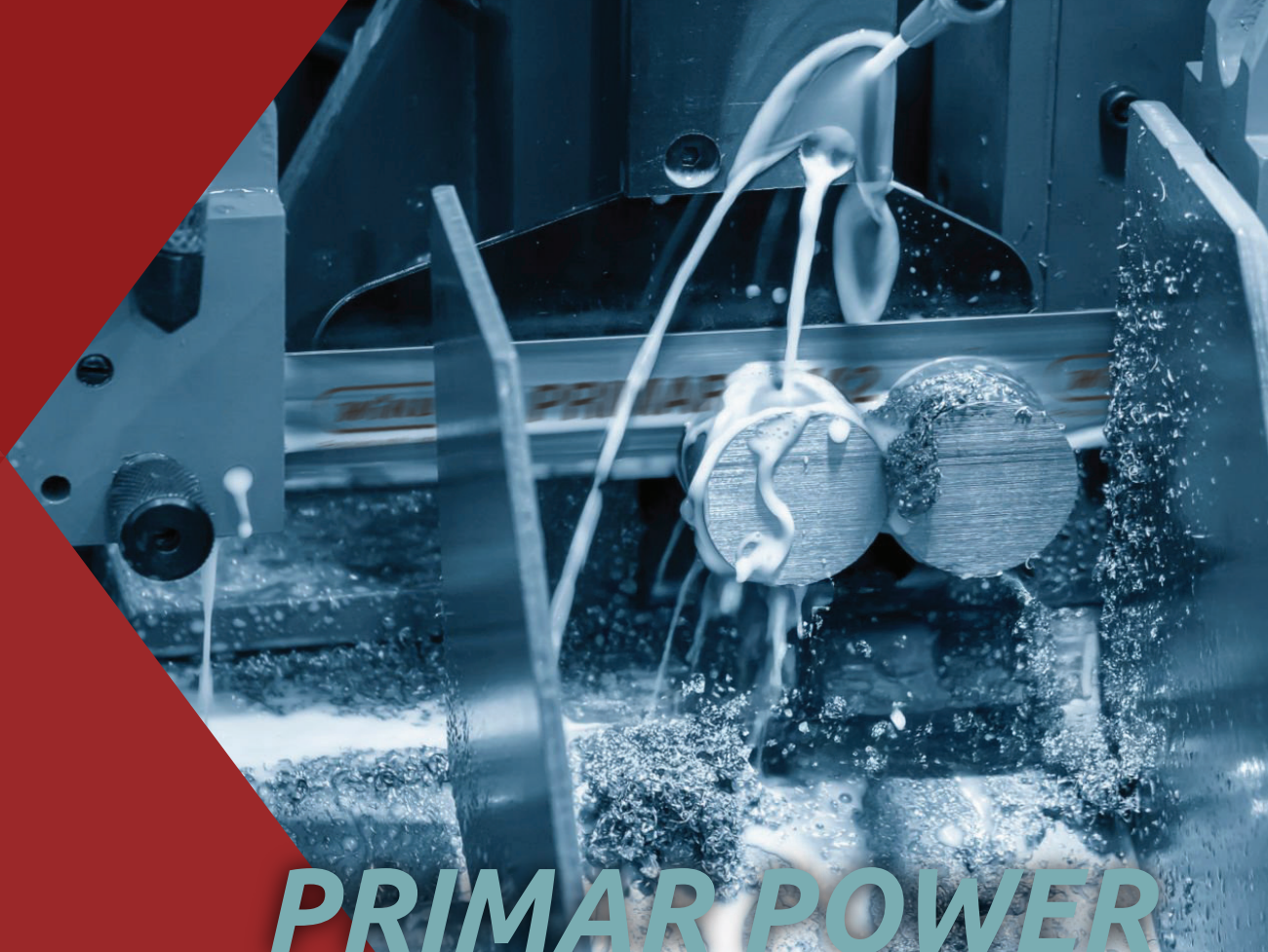


Wikus Band Saw Blades

**MADE IN GERMANY,**  
engineered  
for precision  
and durability.

Let us quote you today and  
experience the difference.

**Contact Us to Learn More!**



**PRIMAR POWER**

**WELCOME OFFER**  
FIRST TIME LGI + WIKUS USERS:  
**Buy 4 Blades**

**Get 1 Free**



201-20120 Stewart Crescent  
Maple Ridge BC V2X 0Y4  
sales@lgindustrial.com  
604 457 3310



Wikus Band Saw Blades

# PRIMAR POWER

Made in Germany



**WELCOME OFFER**

Buy 4 Blades **1**  
**Get Free**

FIRST TIME LCI + WIKUS USERS

## WIKUS PRIMAR M42

Precision at the cutting point

The Versatile Tool for General Purpose Bandsaw Cutting

S = Standard Tooth P = Profile Tooth  
K = Hook Tooth K\* = Wide Set for Non-Ferrous

Dimensions		Tooth Pitch in TPI														
Width x Thickness		Variable									Constant					
mm	inch	10-14	8-12	6-10	5-8	4-6	3-4	2-3	1.4-2	1-1.4	18	14	6	4	3	2
6 x 0.65	1/4 x 0.025	S														
6 x 0.90	1/4 x 0.035	S											K			
10 x 0.90	3/8 x 0.035	S											K	K		
13 x 0.50	1/2 x 0.020											S				
13 x 0.65	1/2 x 0.025	S	S	S								S				
20 x 0.90	3/4 x 0.035	S	S	S	S	K					S			K*	K*	
27 x 0.90	1-1/16 x 0.035	S	S,P	S	S,P	K,P	K,P	K			S	S		K*	K*	K*
34 x 1.10	1-3/8 x 0.042			S	S,P	K,P	K,P	K,P								K*
41 x 1.30	1-5/8 x 0.050					K	K,P	K	K							
54 x 1.30	2-1/8 x 0.050						K	K								
54 x 1.60	2-1/8 x 0.063						K	K	K	K						
67 x 1.60	2-5/8 x 0.063							K	K	K						
Contact Length	[mm] [inch]	<20	10-30	20-50	30-60	50-100	80-170	150-300	250-550	500-100	<10	<15	50-80	80-120	120-200	200-400
		<0.8	0.4-1.2	0.8-1.2	1.2-2.4	2-3.9	3.1-6.7	5.9-11.8	9.8-21.6	19.7-39.4	<0.4	<0.6	2-3.1	3.1-4.7	4.7-7.9	7.9-15.7

### APPLICATIONS

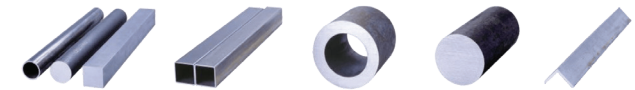
- Workshop and lighter industrial applications
- Solid materials and profiles
- Small to medium cross-sections
- All metals up to 1000 N/mm<sup>2</sup> tensile strength

### ADVANTAGES

- Very good price-performance ratio
- Less frequent blade changes due to a wide range of applications, less downtime and waiting times
- Good blade-life thanks to new production procedure
- Low noise generation due to variable tooth pitch
- Good cutting surface due to precise set of the teeth

### FEATURES

- M42 tooth edge with customized rake angle
- Rake angle: positive (hook tooth)
- Rake angle: 0° (standard & profile tooth)
- Constant or variable tooth pitch with standard setting



*Let our experts help improve your efficiency and reduce costs with the right blade and optimal settings.*

**COMPANY INFORMATION** Company Name: ..... Contact: .....

**BANDSAW DETAILS** Machine Model: ..... Common Material(s) Spec: .....

Common Material Shape(s) & Dimension(s): .....

Current Bandsaw Blades: .....

Current TPI: .....

**INTERESTED IN A CUTTING CONSULTATION?**  YES  NO



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